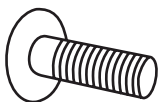


ASSEMBLY

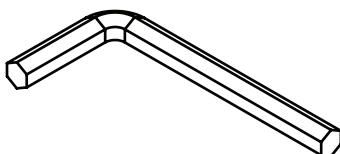
Congratulations on purchasing the Pure Design Fitness VR2!
Please see the following pages for instructions on assembling your VR2.

PARTS:

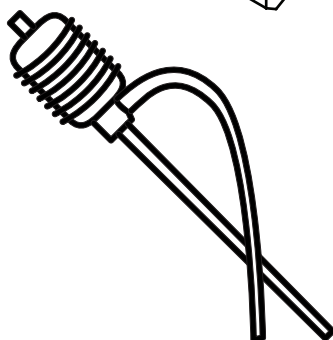
A. Rail Bolt (x4)



B. 5mm Allen Key



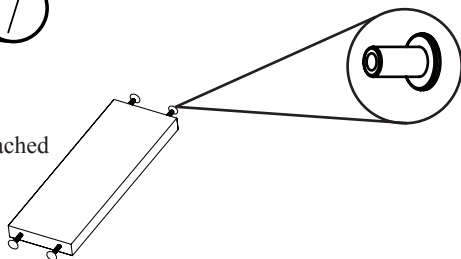
C. Syphon Pump



D. Water Purification Tablets

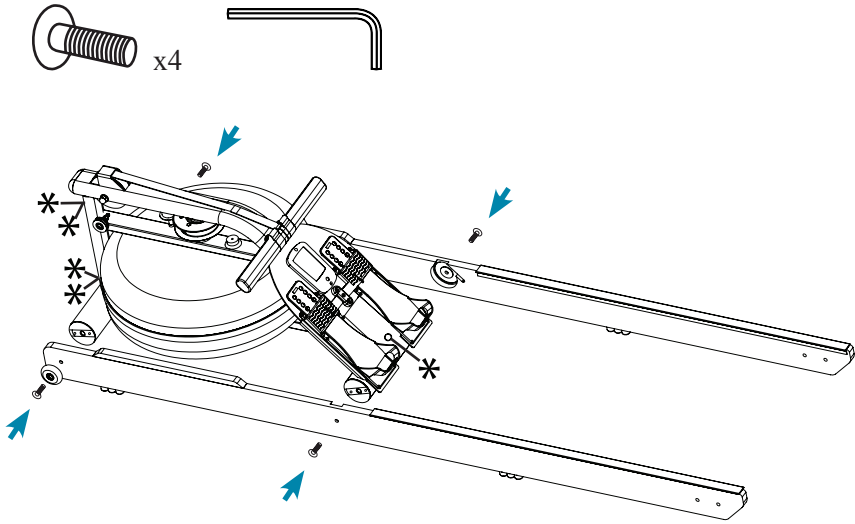


E. Rear Spacer (x1) w/ Bolts (x4) attached

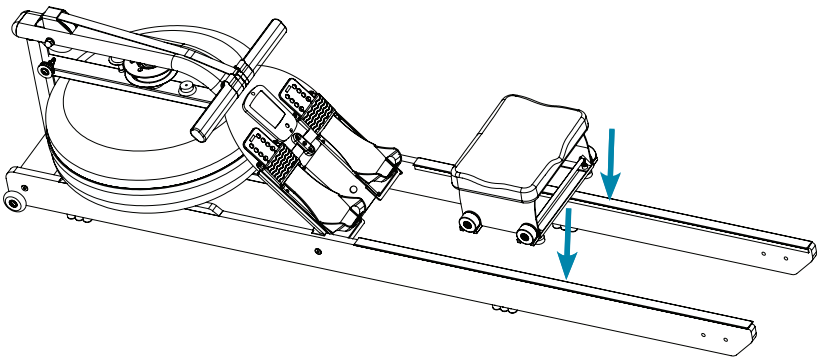


Please read all assembly instructions before assembling.

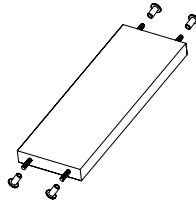
1. Remove the bits bag, seat, tank assembly, rear spacer and rails from the boxes.
2. With the Allen key, attach the tank assembly to the wood rails. Ensure bolts are snug, but do not overtighten. *May need to loosen front four bolts and bolt at the bottom of the footboard to align rails. Once aligned tighten the bolts.



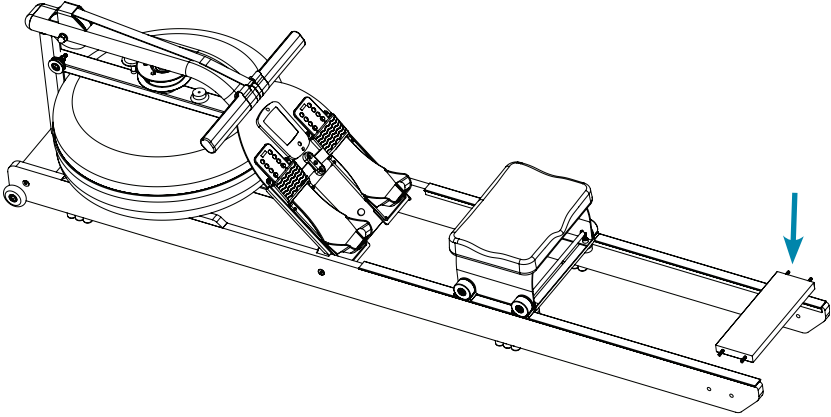
3. Rest the seat on top of the rails with the indentation facing the rear of the rower. Ensure guide wheels (the smaller wheels on the bottom of the seat) are under the lip on the rails.



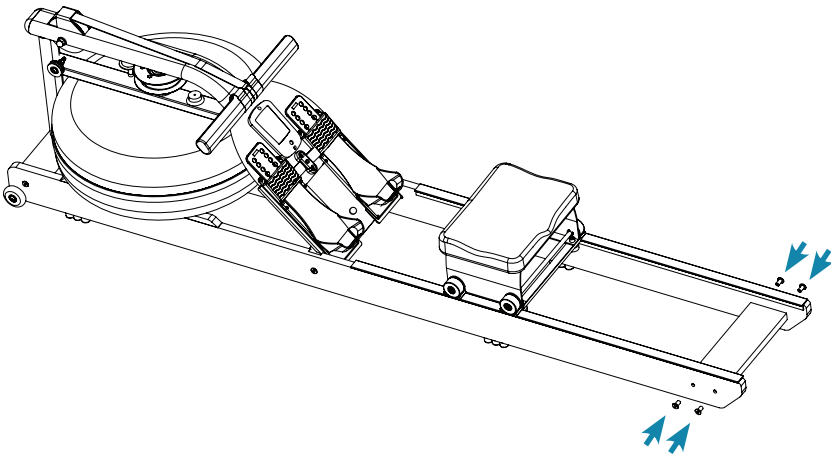
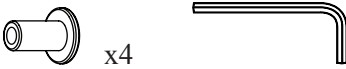
4. Remove four bolts from the rear spacer.



5. Place the rear spacer between the rails. You may need to pull the rails apart slightly to fit the spacer into the pre-drilled holes.



6. With the Allen key, secure the rear spacer onto the wood rails.



7. Remove tank stopper, fill with water using included siphon pump, add one purification tablet and replace the stopper. Be sure not to fill the tank past the level indicated on the level gauge sticker on the side of the tank just below the seam. Add a new purification tablet approximately every 6 months. Purification tablets are available for order on puredesignfitness.com. Refer to Maintenance - Water and Tank section for directions on frequency of adding purification tablets.

